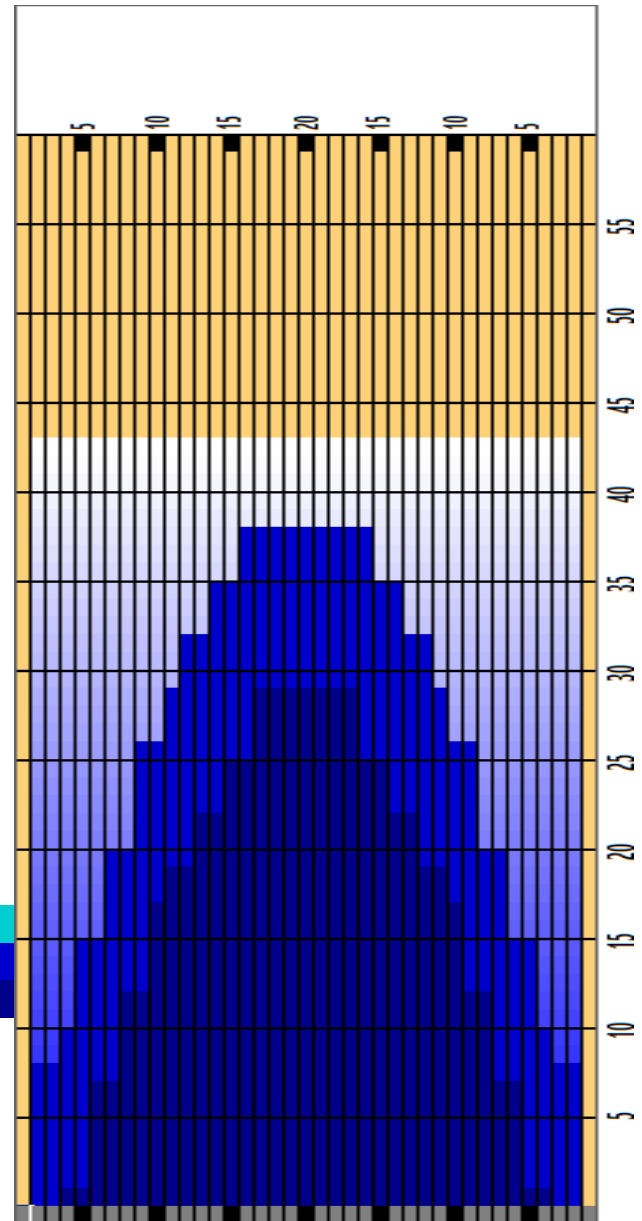


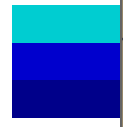
Oil Pattern Distance	43	Reverse Brush Drop	40	Oil Per Board	50 ul
Forward Oil Total	13.5 mL	Reverse Oil Total	14.5 mL	Volume Oil Total	28 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	3L	3R	1	10	B	35	0.0	0.0	0.0	1750
2	4L	4R	1	14	B	33	0.0	1.9	1.9	1650
3	6L	6R	2	18	B	58	1.9	7.0	5.1	2900
4	8L	8R	2	18	B	50	7.0	12.1	5.1	2500
5	10L	10R	2	18	B	42	12.1	17.2	5.1	2100
6	11L	11R	1	18	B	19	17.2	19.7	2.5	950
7	13L	13R	1	22	B	15	19.7	22.8	3.1	750
8	15L	15R	1	22	B	11	22.8	25.9	3.1	550
9	17L	17R	1	22	B	7	25.9	29.0	3.1	350
10	2L	2R	0	22	B	0	29.0	43.0	14.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	22	B	0	43.0	38.0	-5.0	0
2	16L	16R	1	22	B	9	38.0	34.9	-3.1	450
3	14L	14R	1	22	B	13	34.9	31.8	-3.1	650
4	12L	12R	1	22	B	17	31.8	28.7	-3.1	850
5	11L	11R	1	22	B	19	28.7	25.6	-3.1	950
6	9L	9R	2	18	B	46	25.6	20.5	-5.1	2300
7	7L	7R	2	18	B	54	20.5	15.4	-5.1	2700
8	5L	5R	2	18	B	62	15.4	10.3	-5.1	3100
9	4L	4R	1	14	B	33	10.3	8.4	-1.9	1650
10	2L	2R	1	10	B	37	8.4	7.0	-1.4	1850
11	2L	2R	0	10	B	0	7.0	0.0	-7.0	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	4	1.52	1.09	1.09	1.52	4

