



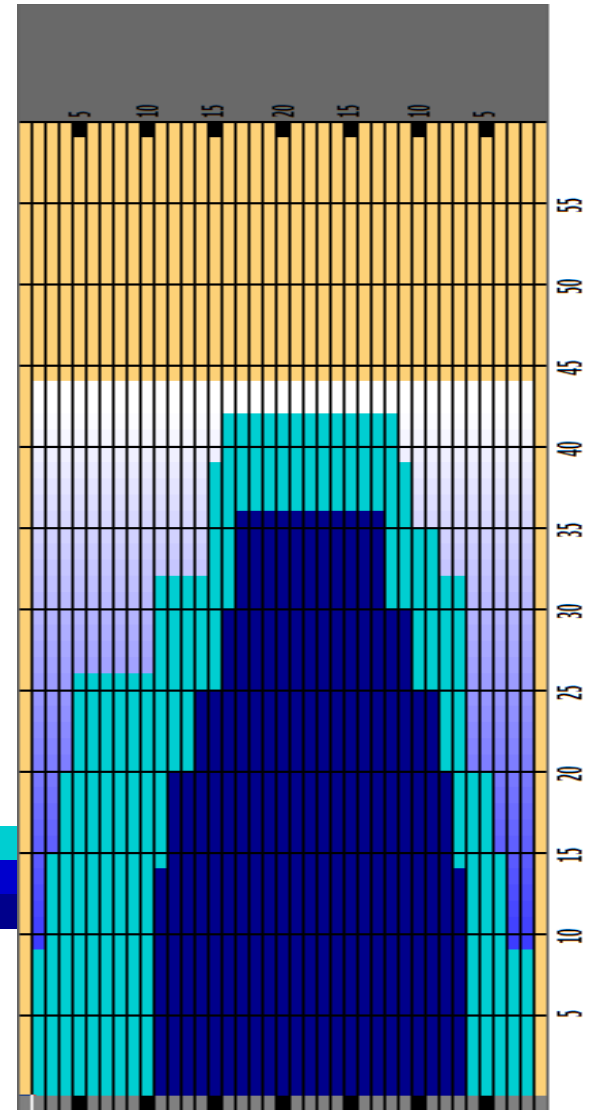
# 19TH SAMHO KOREA CUP



|                      |          |                    |          |                    |           |
|----------------------|----------|--------------------|----------|--------------------|-----------|
| Oil Pattern Distance | 44       | Reverse Brush Drop | 44       | Oil Per Board      | Multi ul  |
| Forward Oil Total    | 25.45 mL | Reverse Oil Total  | 7.685 mL | Volume Oil Total   | 33.135 mL |
| Tank Configuration   | N/A      | Tank A Conditioner | inpinity | Tank B Conditioner | inpinity  |

|   | START | STOP | LOADS | MICS | SPEED | TANK | CROSSED | START | END  | FEET | T.OIL |
|---|-------|------|-------|------|-------|------|---------|-------|------|------|-------|
| 1 | 2L    | 2R   | 6     | 55   | 14    | A    | 222     | 0.0   | 9.9  | 9.9  | 12210 |
| 2 | 3L    | 4R   | 2     | 50   | 18    | A    | 68      | 9.9   | 15.0 | 5.1  | 3400  |
| 3 | 4L    | 5R   | 2     | 50   | 18    | A    | 64      | 15.0  | 20.1 | 5.1  | 3200  |
| 4 | 5L    | 7R   | 2     | 45   | 22    | A    | 58      | 20.1  | 26.3 | 6.2  | 2610  |
| 5 | 11L   | 7R   | 2     | 45   | 22    | A    | 46      | 26.3  | 32.5 | 6.2  | 2070  |
| 6 | 15L   | 9R   | 1     | 45   | 22    | A    | 17      | 32.5  | 35.6 | 3.1  | 765   |
| 7 | 15L   | 11R  | 1     | 45   | 26    | A    | 15      | 35.6  | 39.2 | 3.6  | 675   |
| 8 | 16L   | 12R  | 1     | 40   | 26    | A    | 13      | 39.2  | 42.8 | 3.6  | 520   |
| 9 | 2L    | 2R   | 0     | 40   | 26    | A    | 0       | 42.8  | 44.0 | 1.2  | 0     |

|   | START | STOP | LOADS | MICS | SPEED | TANK | CROSSED | START | END  | FEET  | T.OIL |
|---|-------|------|-------|------|-------|------|---------|-------|------|-------|-------|
| 1 | 2L    | 2R   | 0     | 50   | 30    | A    | 0       | 44.0  | 36.0 | -8.0  | 0     |
| 2 | 17L   | 13R  | 2     | 55   | 22    | A    | 22      | 36.0  | 29.8 | -6.2  | 1210  |
| 3 | 16L   | 11R  | 2     | 55   | 18    | A    | 28      | 29.8  | 24.7 | -5.1  | 1540  |
| 4 | 14L   | 9R   | 2     | 50   | 18    | A    | 36      | 24.7  | 19.6 | -5.1  | 1800  |
| 5 | 12L   | 8R   | 2     | 50   | 18    | A    | 42      | 19.6  | 14.5 | -5.1  | 2100  |
| 6 | 11L   | 7R   | 1     | 45   | 14    | A    | 23      | 14.5  | 12.6 | -1.9  | 1035  |
| 7 | 2L    | 2R   | 0     | 40   | 14    | A    | 0       | 12.6  | 0.0  | -12.6 | 0     |



Cleaner Ratio Main Mix                      NA              Forward  
 Cleaner Ratio Back End Mix                NA              Reverse  
 Cleaner Ratio Back End Distance          NA              Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

| Item             | 3L-7L:18L-18R        | 8L-12L:18L-18R      | 13L-17L:18L-18R     | 18L-18R:17R-13R     | 18L-18R:12R-8R      | 18L-18R:7R-3R        |
|------------------|----------------------|---------------------|---------------------|---------------------|---------------------|----------------------|
| Description      | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | Middle:Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 2.31                 | 1.88                | 1.22                | 1                   | 1.25                | 2.53                 |

